

# An Empirical Study on Time-Dependent Delivery Route Planning



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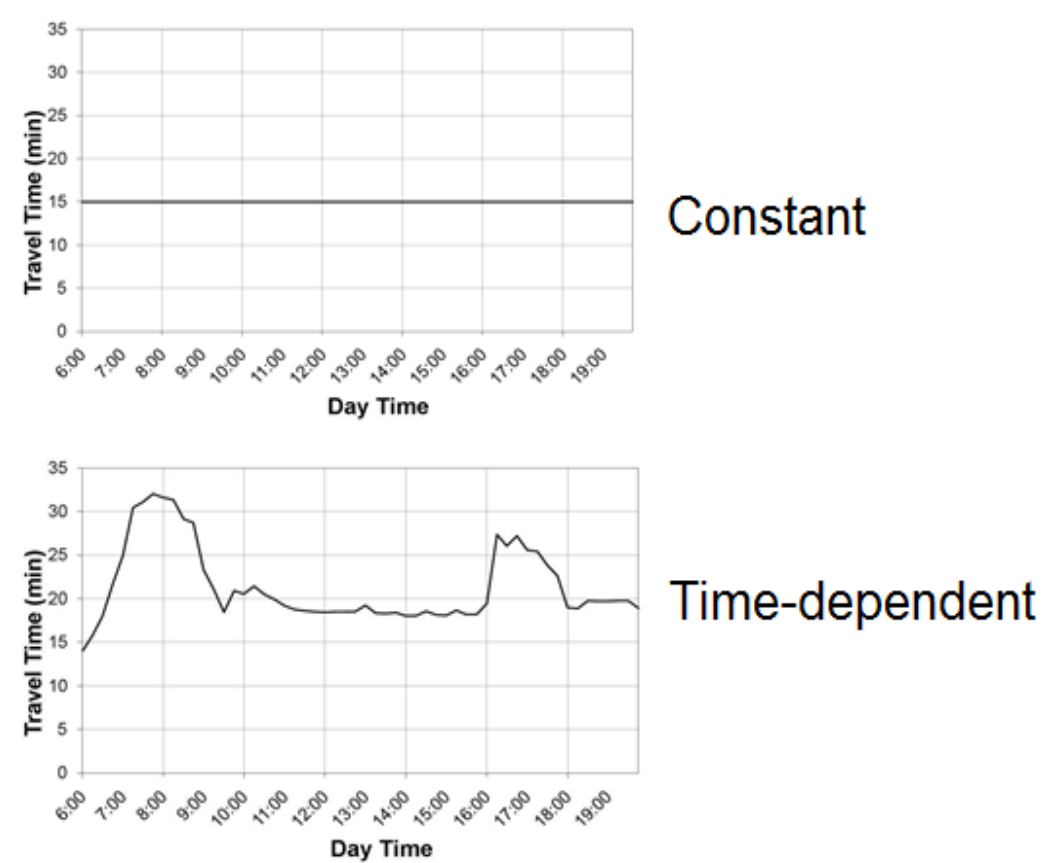
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## Introduction

- The majority of delivery companies design truck routes based on the assumption that travelling times on road segments are constant.
- In the real world, travelling time on each road segment is time-dependent, where travel time is determined by arrival time.



## Mixed-Integer Programming Formulation

- With an objective of minimizing total travelling time and penalty cost

$$\text{Min } \sum_{i,j,t} X_{ij}^t \cdot T_{ij}^t + \sum_i (Y_u + Y_l) \cdot P$$

s.t.

$$T_0 = 0$$

$$\sum_{i \in M} \sum_{j \in C, j \neq 0} X_{0j}^t \leq K, \quad \forall t \in M$$

$$\sum_{i \in M} \sum_{j \in C, j \neq i} X_{ij}^t = 1, \quad \forall i \in C, i \neq 0$$

$$\sum_{i \in M} \sum_{j \in C, j \neq i} X_{ij}^t = \sum_{i \in M} \sum_{j \in C, j \neq i} X_{ji}^t, \quad \forall i \in C$$

$$T_j - T_i - B \cdot X_{ij}^t \geq T_{ij}^t + S_j - B, \quad \forall i, j \in C, j \neq 0, i \neq j$$

$$T_i + B \cdot X_{ij}^t \leq f \cdot (t+1) + B, \quad \forall i, j \in C, i \neq j$$

$$T_i \geq f \cdot t \cdot X_{ij}^t, \quad \forall i, j \in C, i \neq j$$

$$T_i - B \cdot Y_u \leq U_i, \quad \forall i \in C$$

$$T_i + B \cdot Y_l \geq L_i, \quad \forall i \in C$$

$$T_i \leq U, \quad \forall i \in C$$

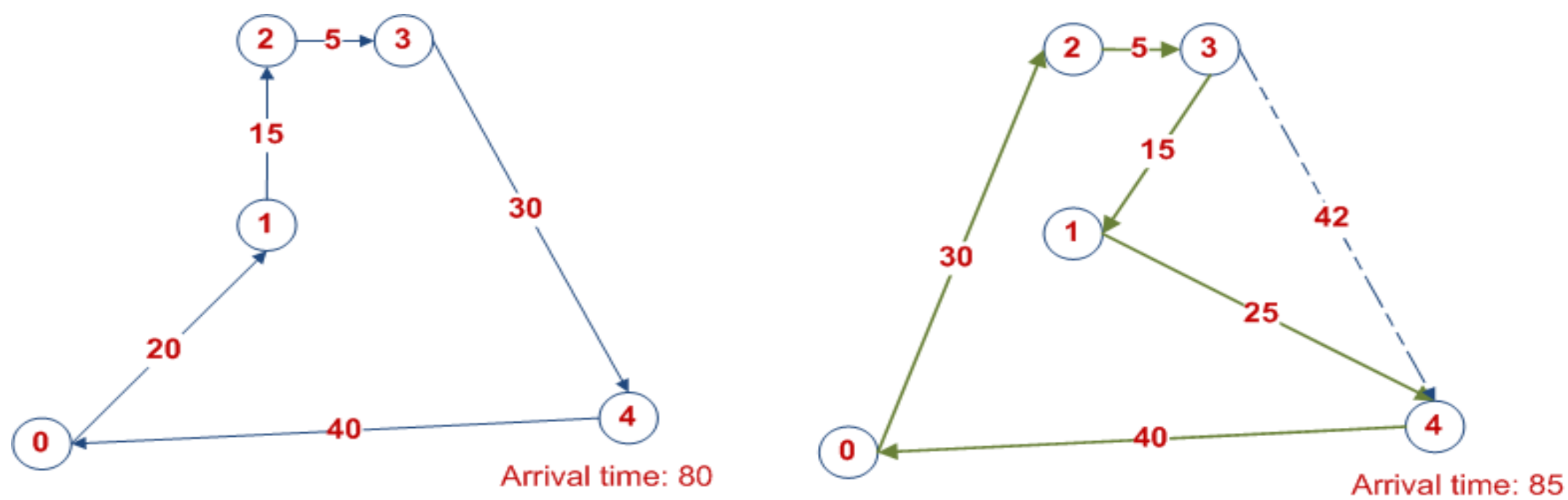
$$X_{ij}^t, Y_u, Y_l = 0/1, \quad \forall i, j \in C$$

$$T_i \geq 0, \quad \forall i \in C$$

- Formulation inspired by Malandraki and Daskin (1992)
- Different objects could be used, for instance, maximizing the number of customers visited before 12pm, minimizing the number of delivery routes, etc.

## Time-dependent Route Planning with Time-window Constraint

- Starting from node 0, the delivery vehicle need to visit customer 1 to customer 4 and come back to node 0 as early as possible.
- The time window for each customer is [10,90]. If the vehicles arrives at a customer earlier than 10 or later than 90, there will be a high penalty cost.



When the traveling time between customer 3 and customer 4 increases by 40% during peak time, static planning leads to an arrival time of 92 at customer 4, which violates the time window.

## Solution Strategy

- Time-dependent vehicle routing problem is NP-hard.
- Optimization software like CPLEX could solve small problem cases with less than 8 nodes and 20 time periods optimally.
- Heuristics have been proposed to solve large problem sets efficiently, including
  - Nearest-neighbor
  - Mathematical-programming-based heuristic
  - Genetic algorithm
  - Tabu search
  - Local search

## Experiments

### Dataset:

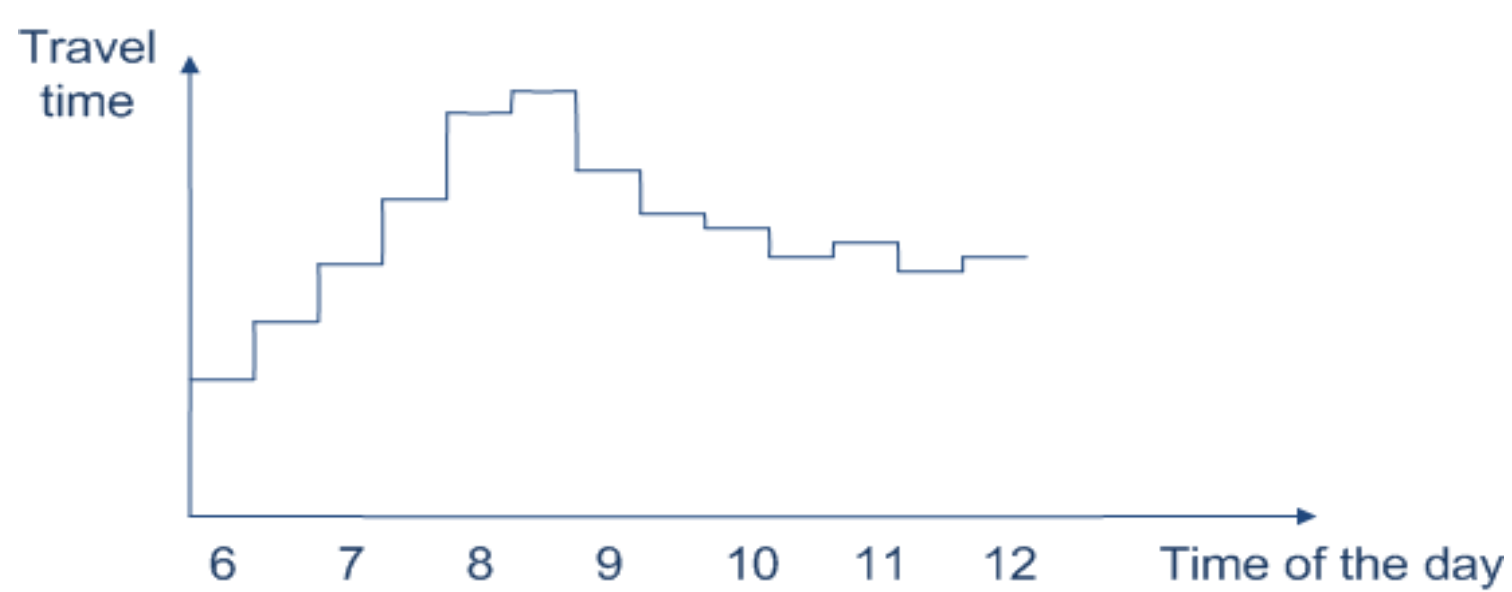
- Los Angeles road network with 304,162 edges, and 258 typical delivery customer zones
- Time-dependent edge travel-times are generated based on two years of historical data collected from 6300 traffic sensors. The sampling rate of the data is 1 reading/sensor/min.
- Sensor data is spatially and temporally aggregated by assigning interpolation points (for each 5 minutes) that depict the travel-times on the edges
- Static path and time-dependent shortest path between any two nodes was pre-computed using our previous research method

### Evaluation:

- For randomly selected sets of customers, find the optimal objective using CPLEX 12.3
- a) Time-dependent route planning and its corresponding object cost  $TT^*$
- b) Static planning with real-world travel time and its corresponding object cost  $TT$
- c) report  $TT/TT^*-1$

## Modeling

- Divide a day to multiple periods. The arrival time determines the travelling time between two nodes.



- Decision variables:

$X_{ij}^t = 1$  if link  $(i, j)$  is utilized by a vehicle at time  $t$ ,  $X_{ij}^t = 0$  otherwise

$T_i$ : time a vehicle leaves node  $i$

$Y_u, Y_l = 1$  if upper, lower time window at node  $i$  is violated;  $Y_u, Y_l = 0$  otherwise

- Parameters:

$K$ : number of available vehicles

$P$ : penalty cost of violating time window

$B$ : a large enough number

$f$ : traffic data updating frequency

$S_j$ : service time at node  $j$

$T_{ij}^t$ : travelling time on link  $(i, j)$  at period  $t$

$U_i, L_i$ : upper and lower time windows of customer  $i$

Set  $C$ : set of depot and customers (depot is node 0)

Set  $M$ : set of time periods

## Conclusion and Future Work

- Time-dependent planning reduces time window violations, increases the number of customers visited and reduces the number of delivery vehicles
- Time-dependent vehicle routing is NP-hard. Designing efficient heuristics is important to test on large empirical cases and provide good schedule for delivery companies.